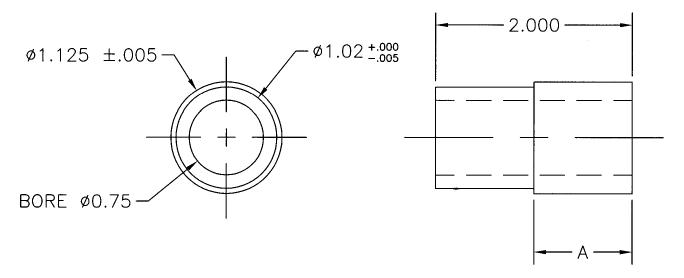


DESIGI CL		DRAWN BY	DART AEROSPACE US	SA, INC.
CHECK	ED	APPROVED	DRAWING NO.	REV. A
-	_B	#	D3633	SHEET 1 OF 1
DATE			TITLE	SCALE
07.05.14			CYCLIC STICK EXTENSION	
Α	· ·	07.05.14	NEW ISSUE: REPLACES G102	03/G10205





P/N	DESCRIPTION	DIM. "A"	REPLACES GENEVA P/N
D3633-1	PILOT CYCLIC STICK EXTENSION	1.00 ± 0.020	G10203
D3633-3	CO-PILOT CYCLIC STICK EXTENSION	1.30 ± 0.020	G10205

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR
 PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR
 PER AMS-QQ-A-200/8 (OR AMS 4160)
 (REF. DART SPEC M6061T6R1.250)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N "D3633-X" USING FINE POINT PERMANENT INK MARKER

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